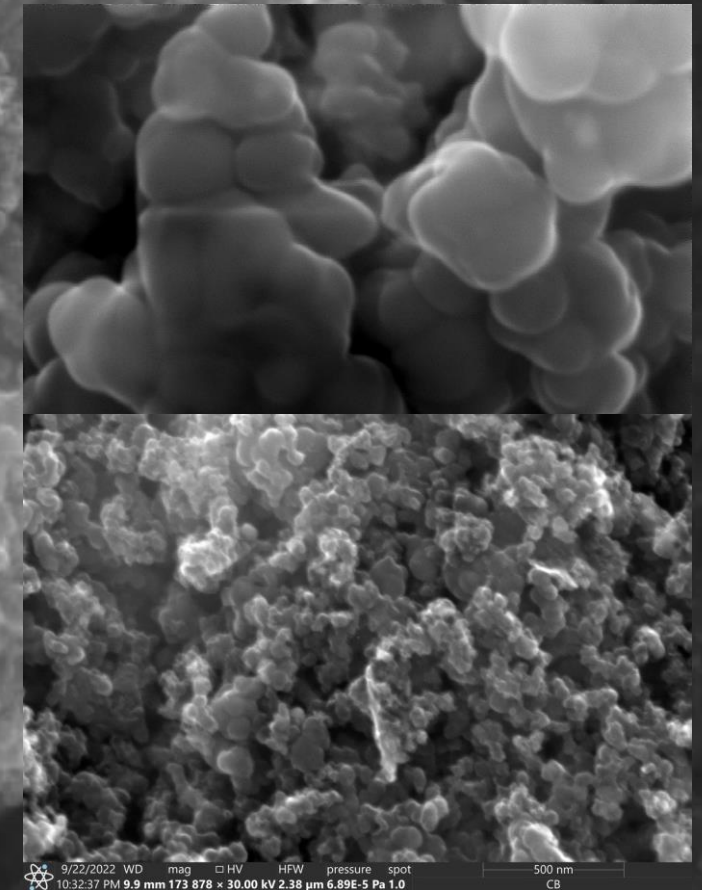


Fraunhofer IBP

Herausforderungen und Hürden bei der (Rück)Gewinnung von Industrie-Ruß (Carbon Black) aus Altreifen

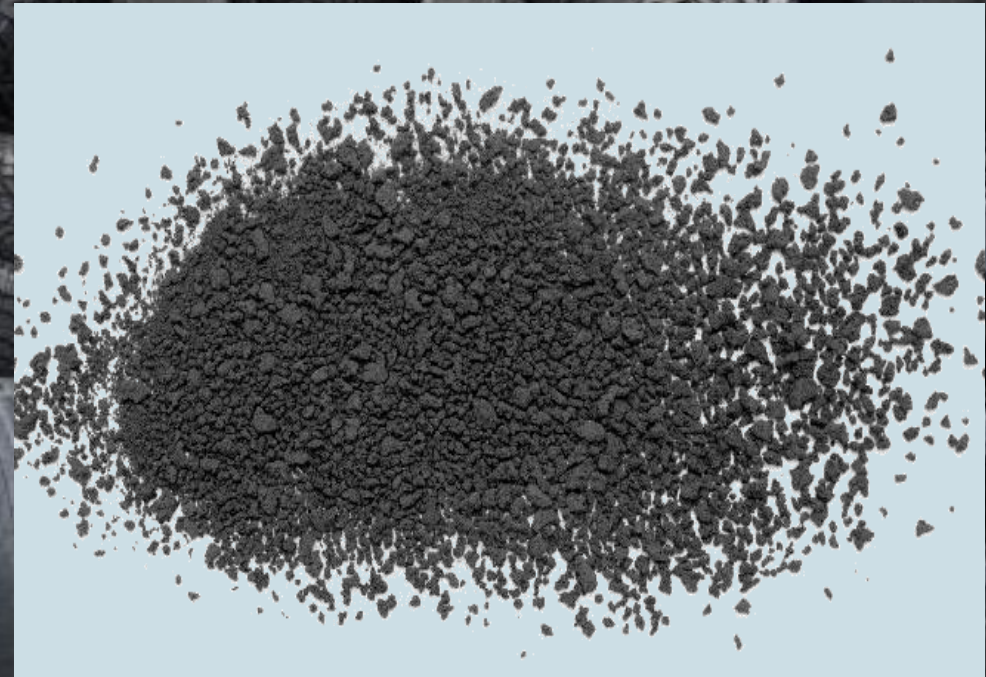
Challenges and hurdles in the recovery of industrial carbon
black from waste tires



9/22/2022 WD mag HV HPW pressure spot
10:32:37 PM 9.9 mm 173 878 × 30.00 kV 2.38 µm 6.89E-5 Pa 1.0

Recycling & recovering of „Carbon Black“

Pyrolysis | Raw rCB



Raw rCB | Quality

Characteristics of the carbon content

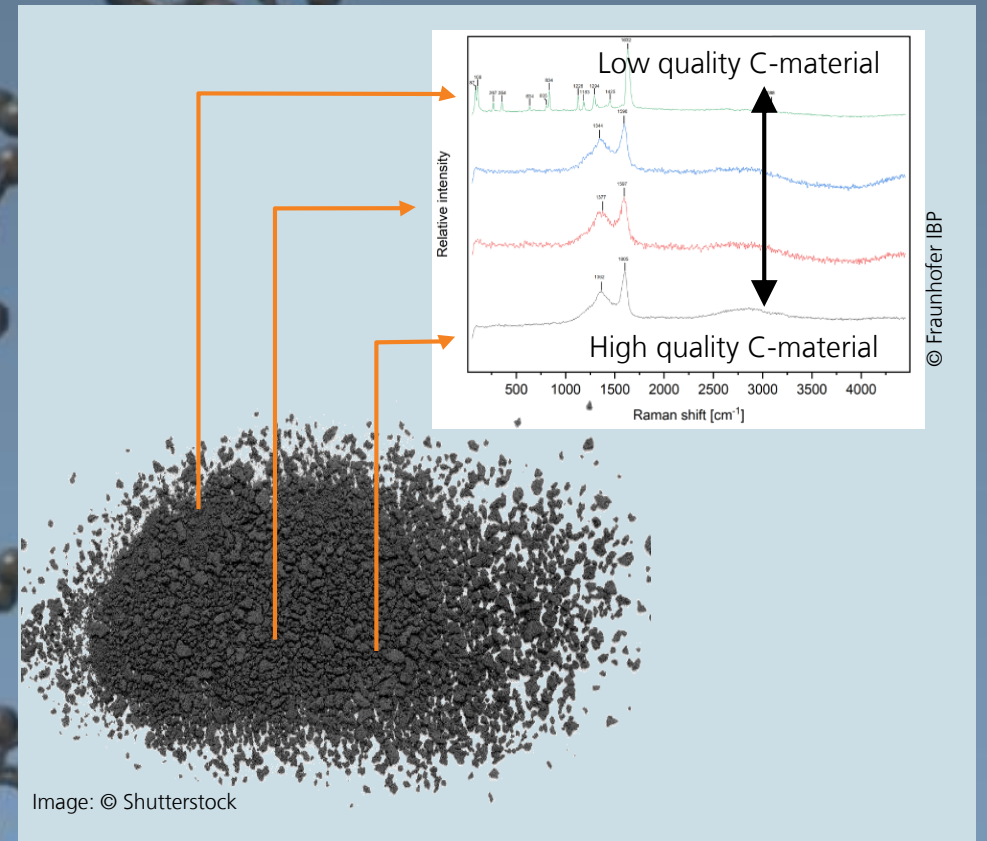
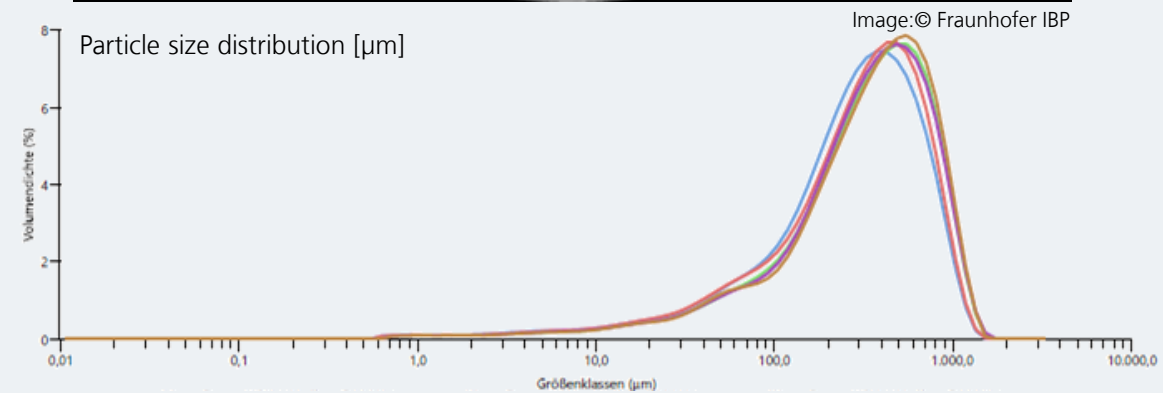
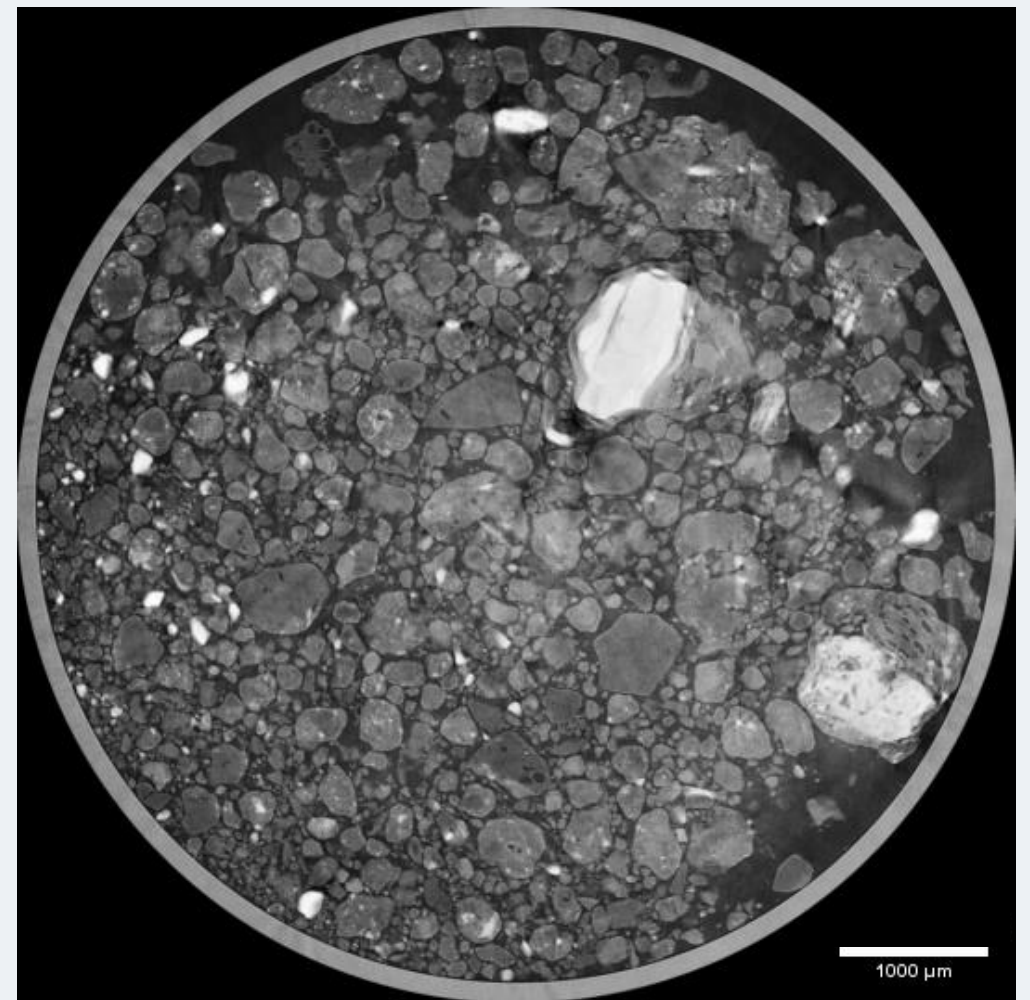


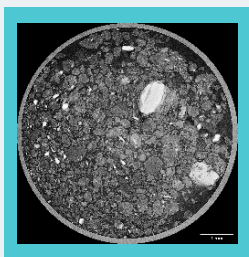


Image: © Shutterstock

Raw rCB | Quality

Particle morphology | Components





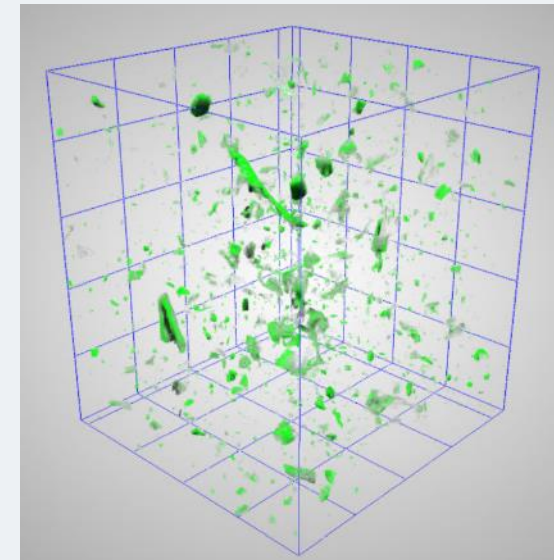
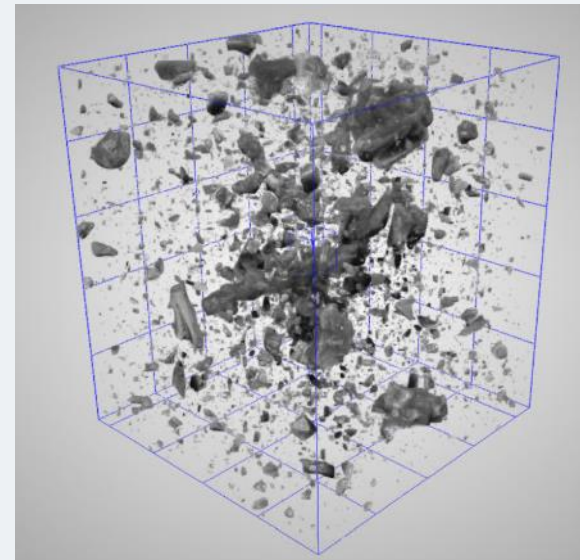
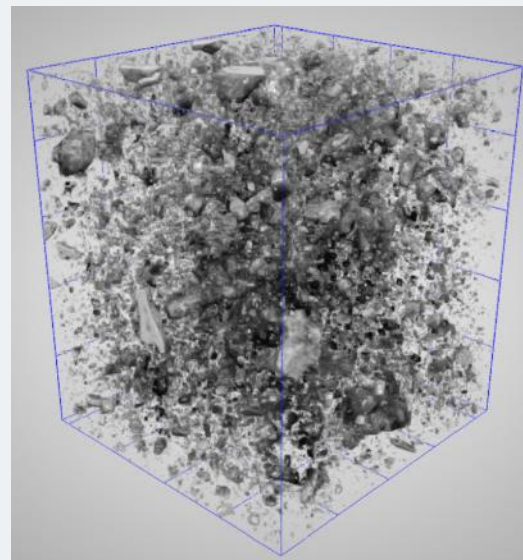
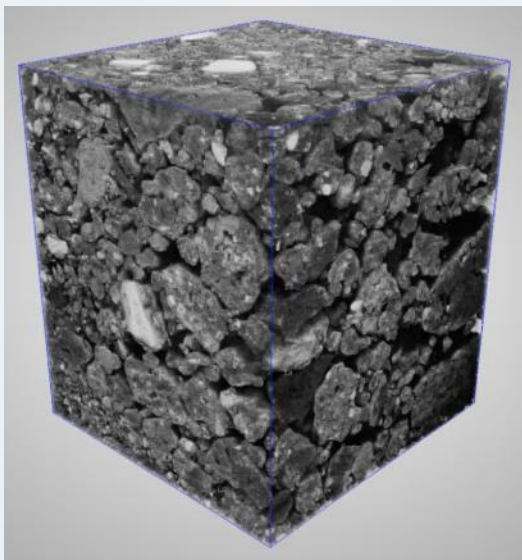
void, pores carbon gypsum, calcite, silicates quartz, metal oxides steel wire

Low

Attenuation

High

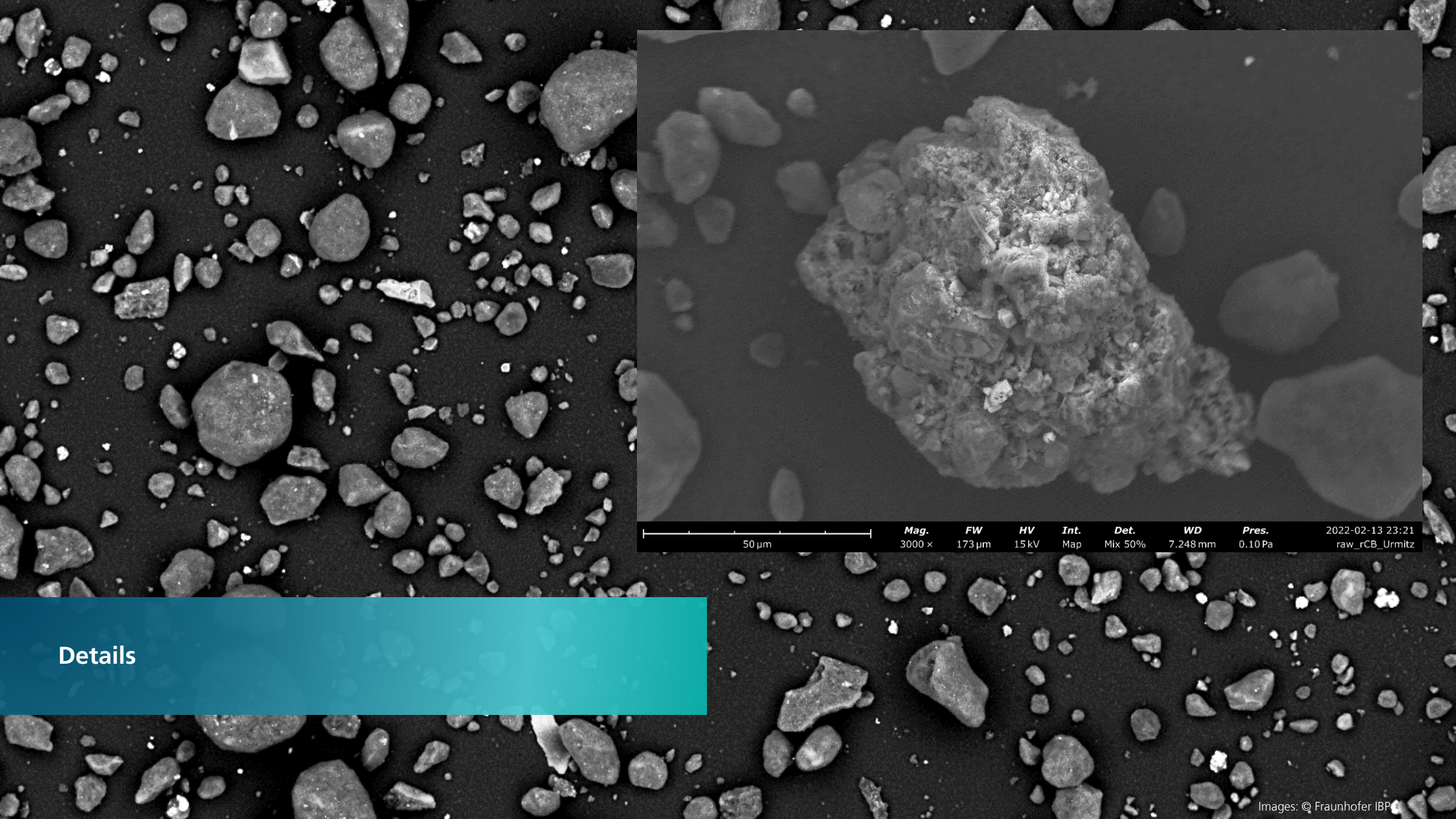
Influenced by different parameters (source energy | thickness | particle size | density | etc.)



CT resolution 2,5 μm , 4,1x 4,1 x5 mm

CT scan | raw rCB

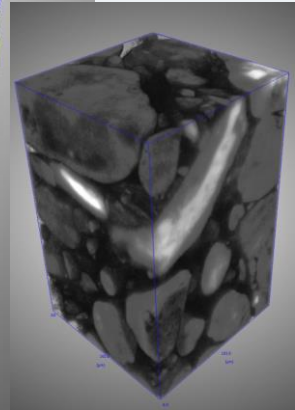
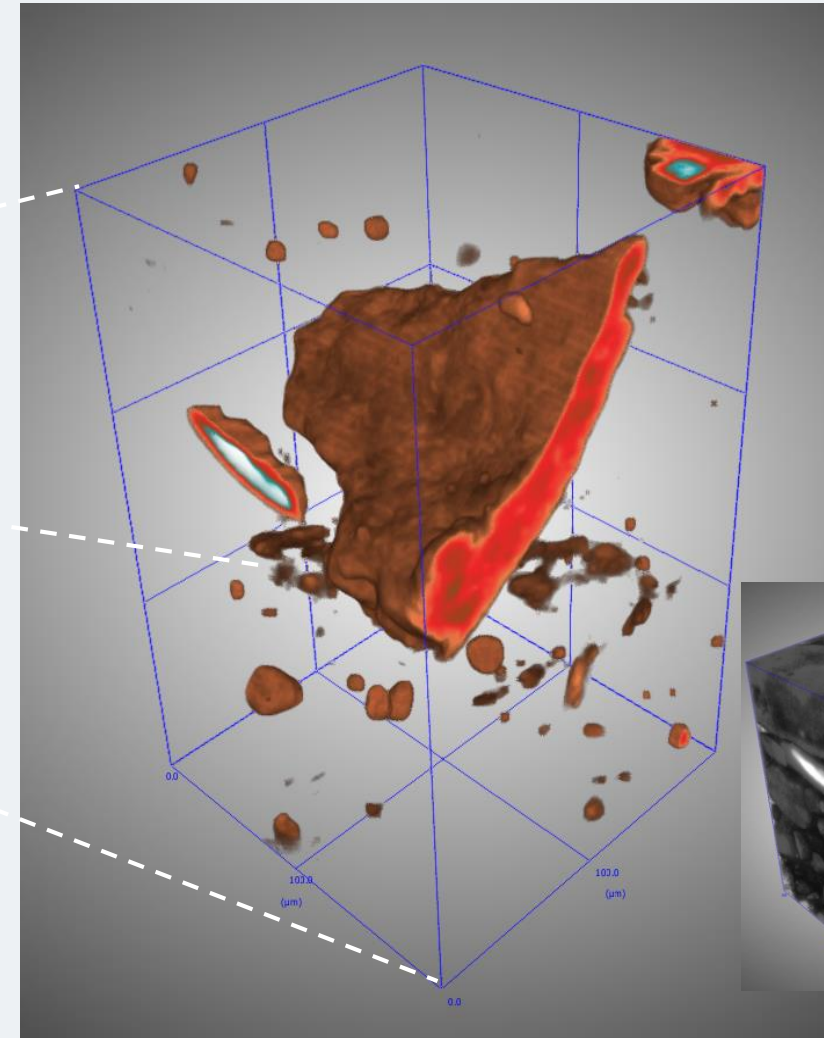
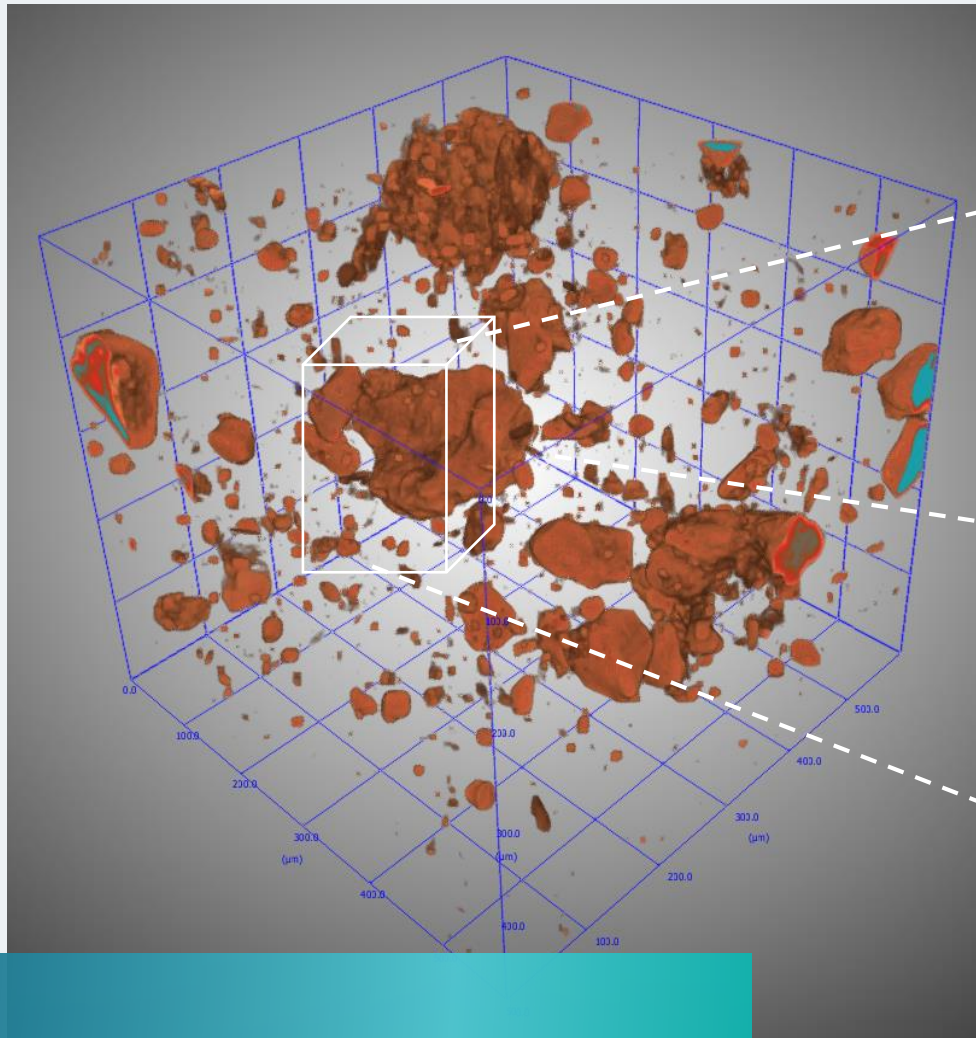
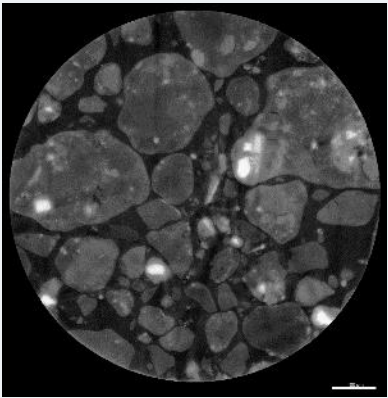
Segmentation of the components



50 µm

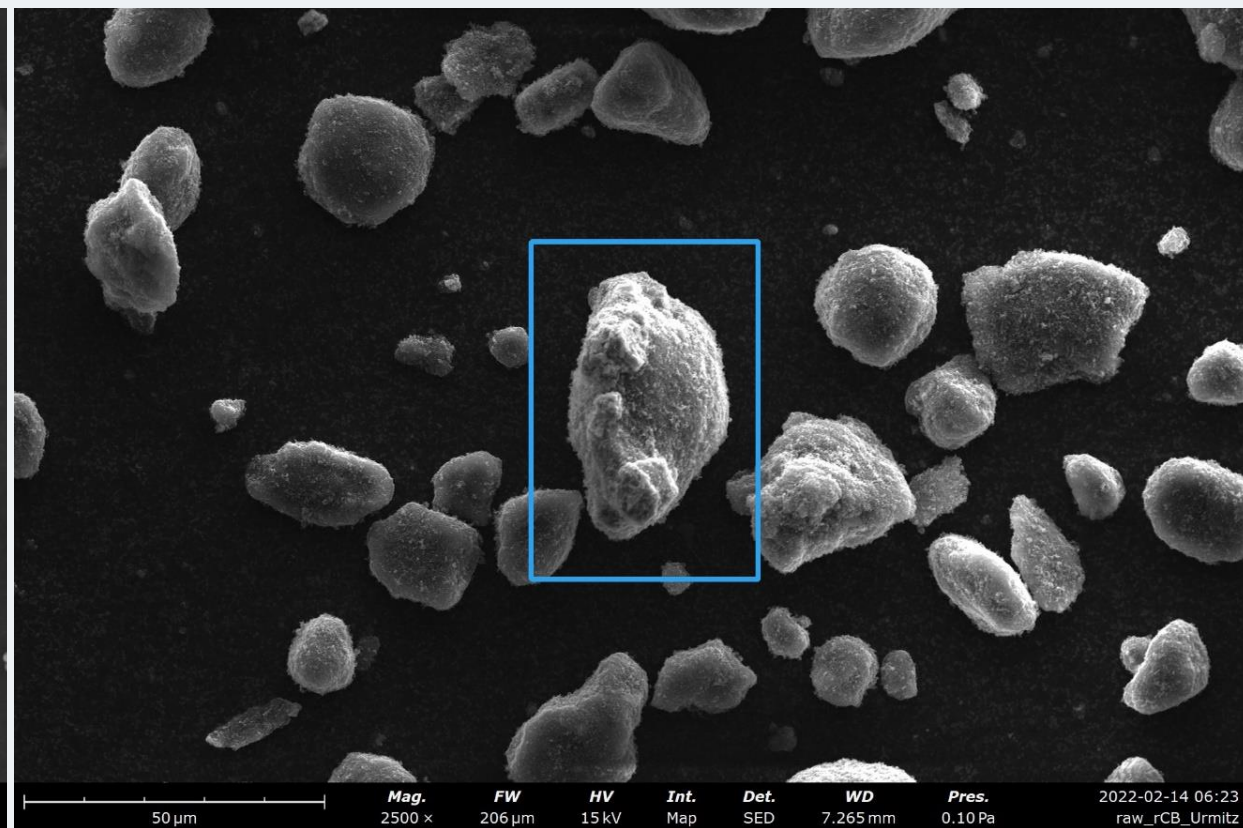
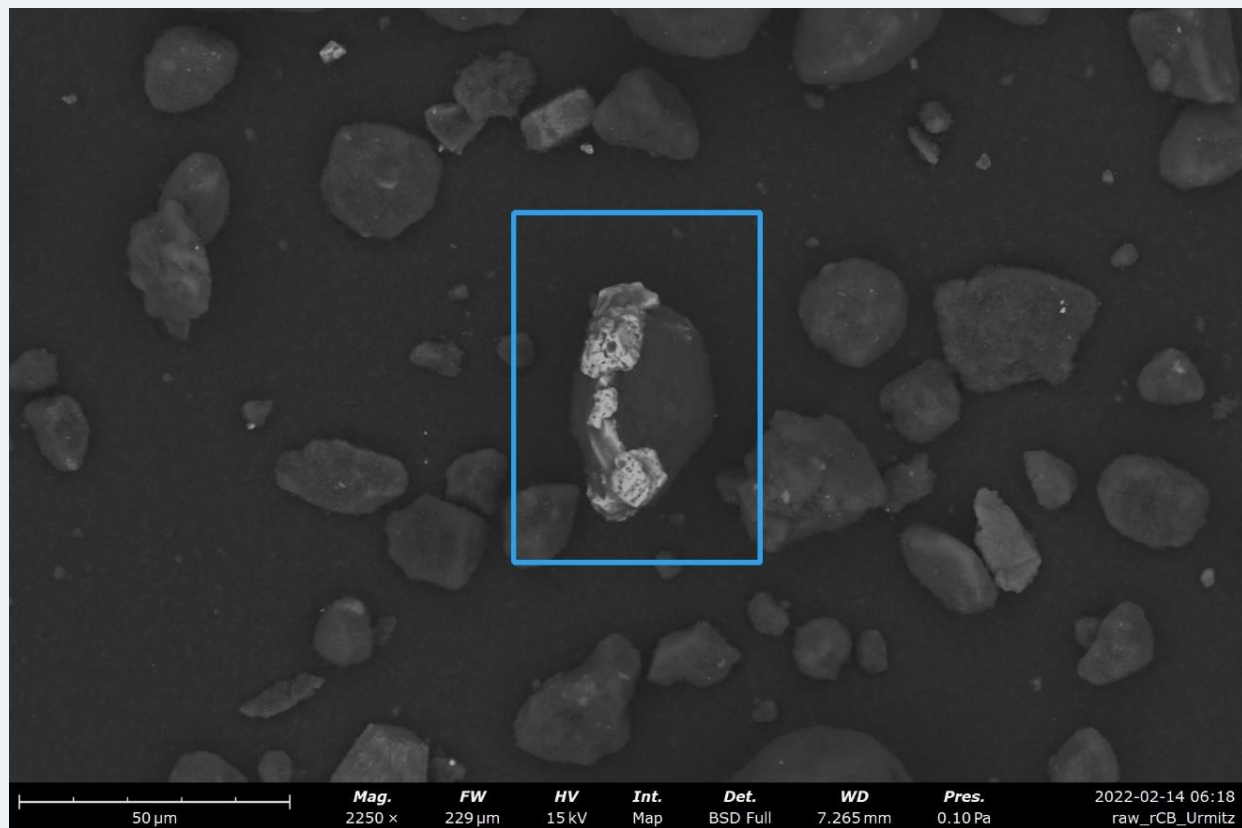
Mag.	FW	HV	Int.	Det.	WD	Pres.	
3000 ×	173 µm	15 kV	Map	Mix 50%	7.248 mm	0.10 Pa	2022-02-13 23:21 raw_rCB_Urmitz

Details

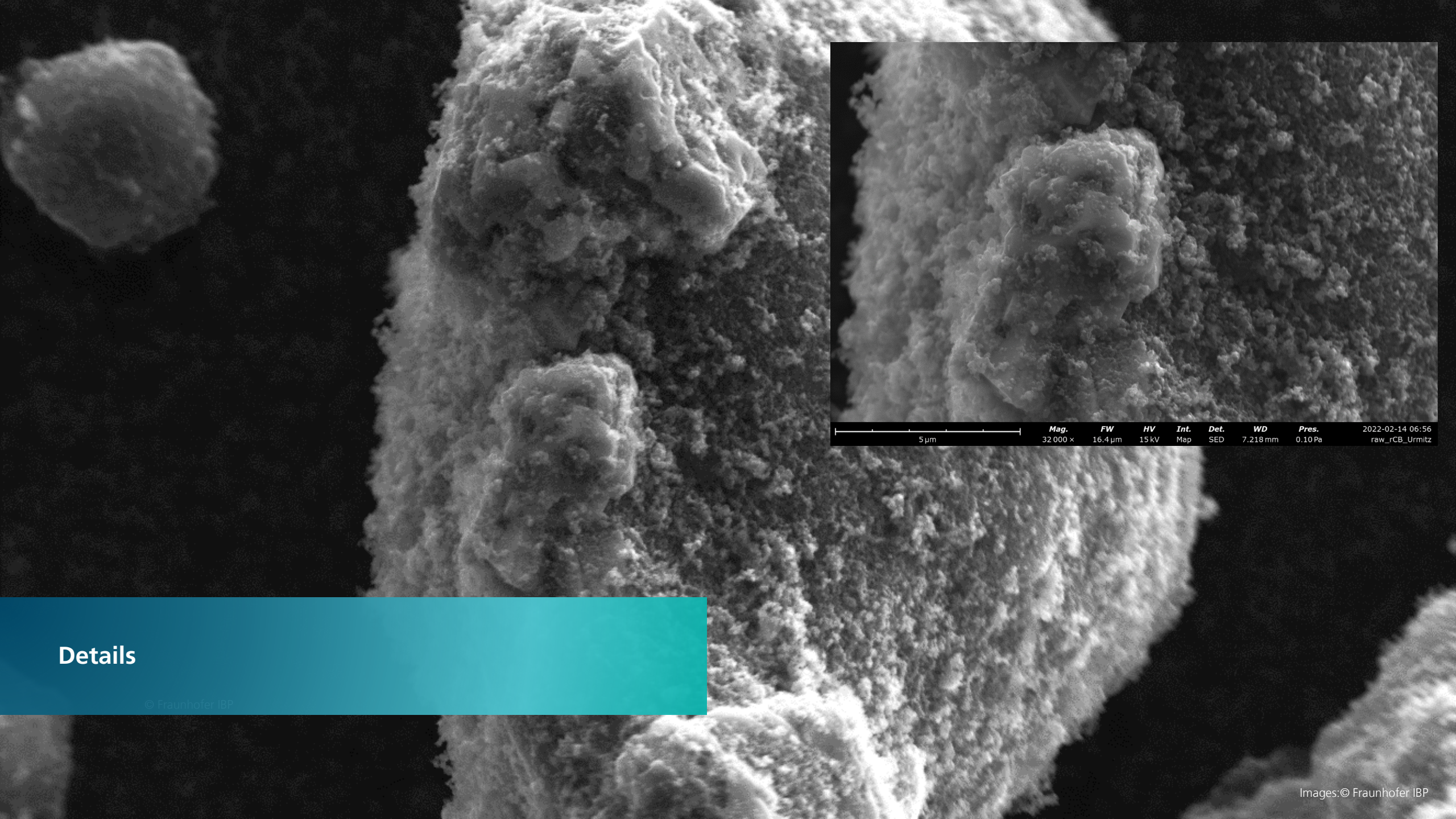


CT scan of raw rCB
Agglomerates & particle morphology | heterogeneous

CT resolution 0,5 μm



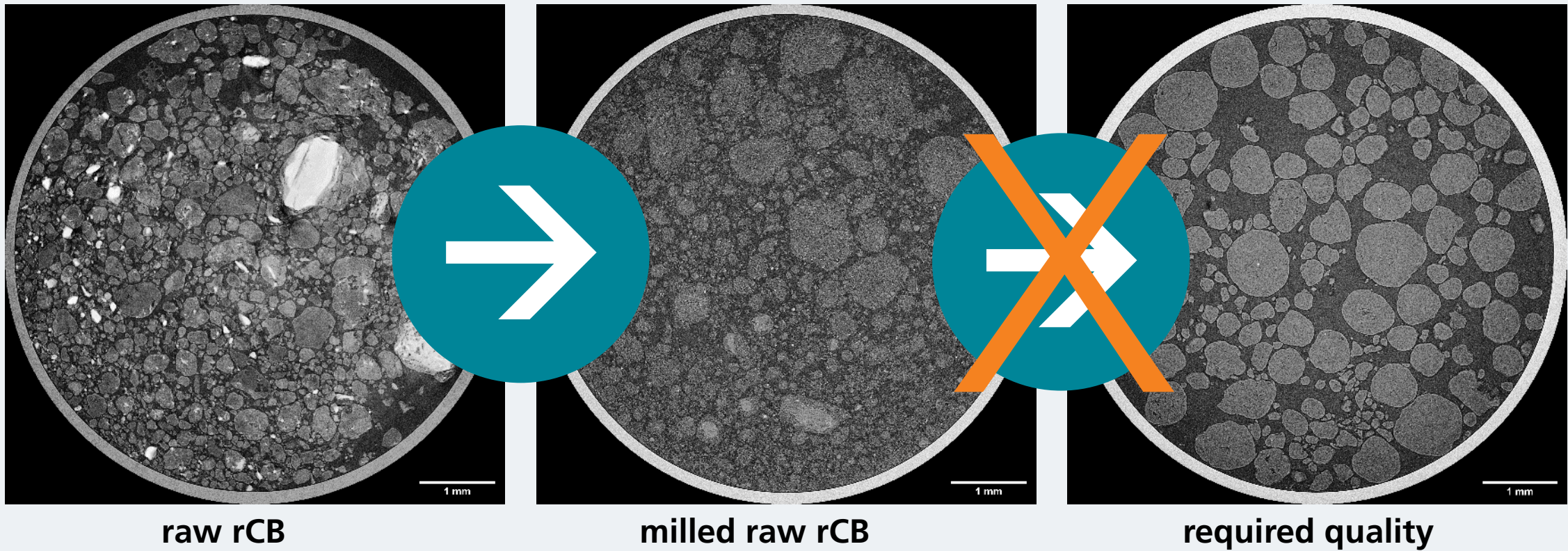
Details



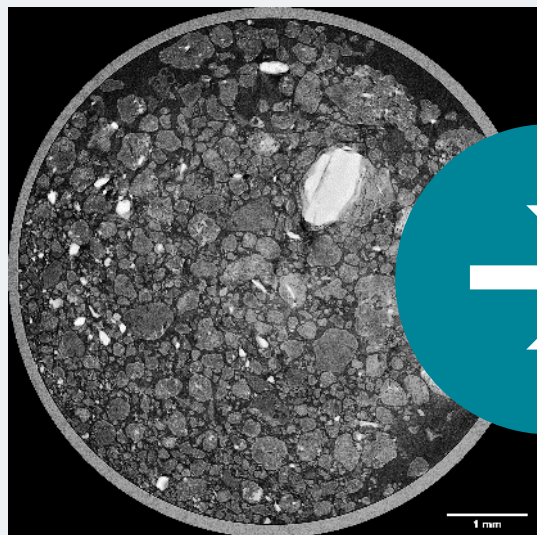
5 µm **Mag.** 32 000 x **FW** 16.4 µm **HV** 15 kV **Int.** Map **Det.** SED **WD** 7.218 mm **Pres.** 0.10 Pa 2022-02-14 06:56
raw_rcb_Urmitz

Details

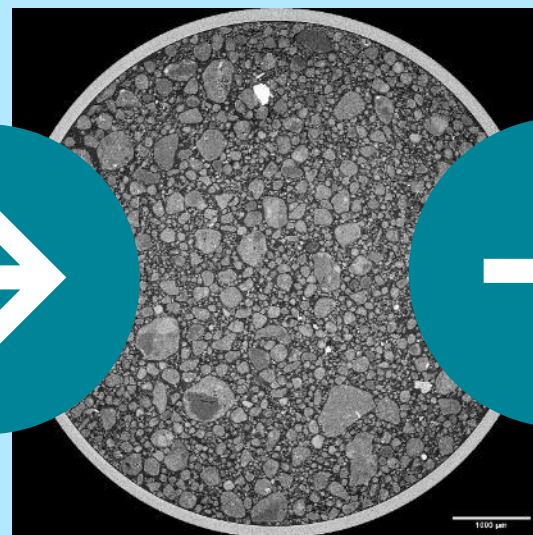
© Fraunhofer IBP



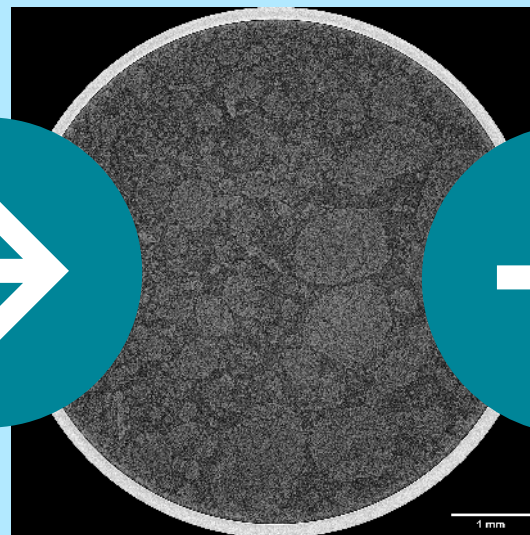
Current refinement of raw rCB
Quality boundaries



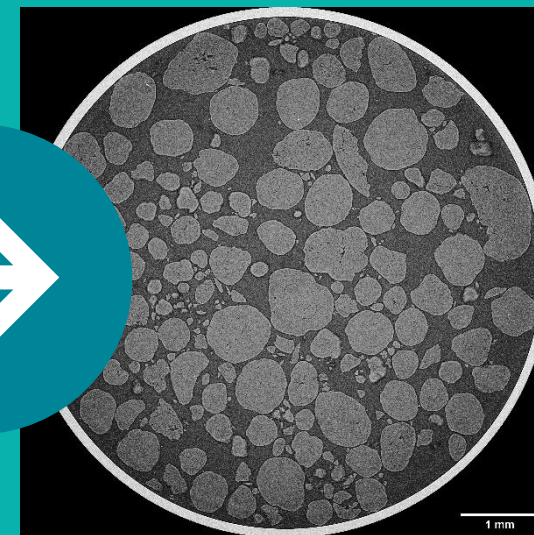
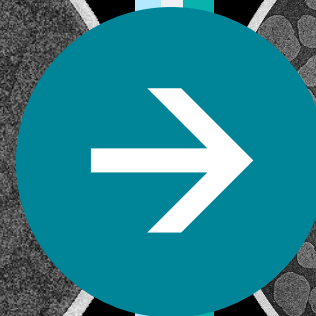
raw rCB



treated rCB



cleaned rCB

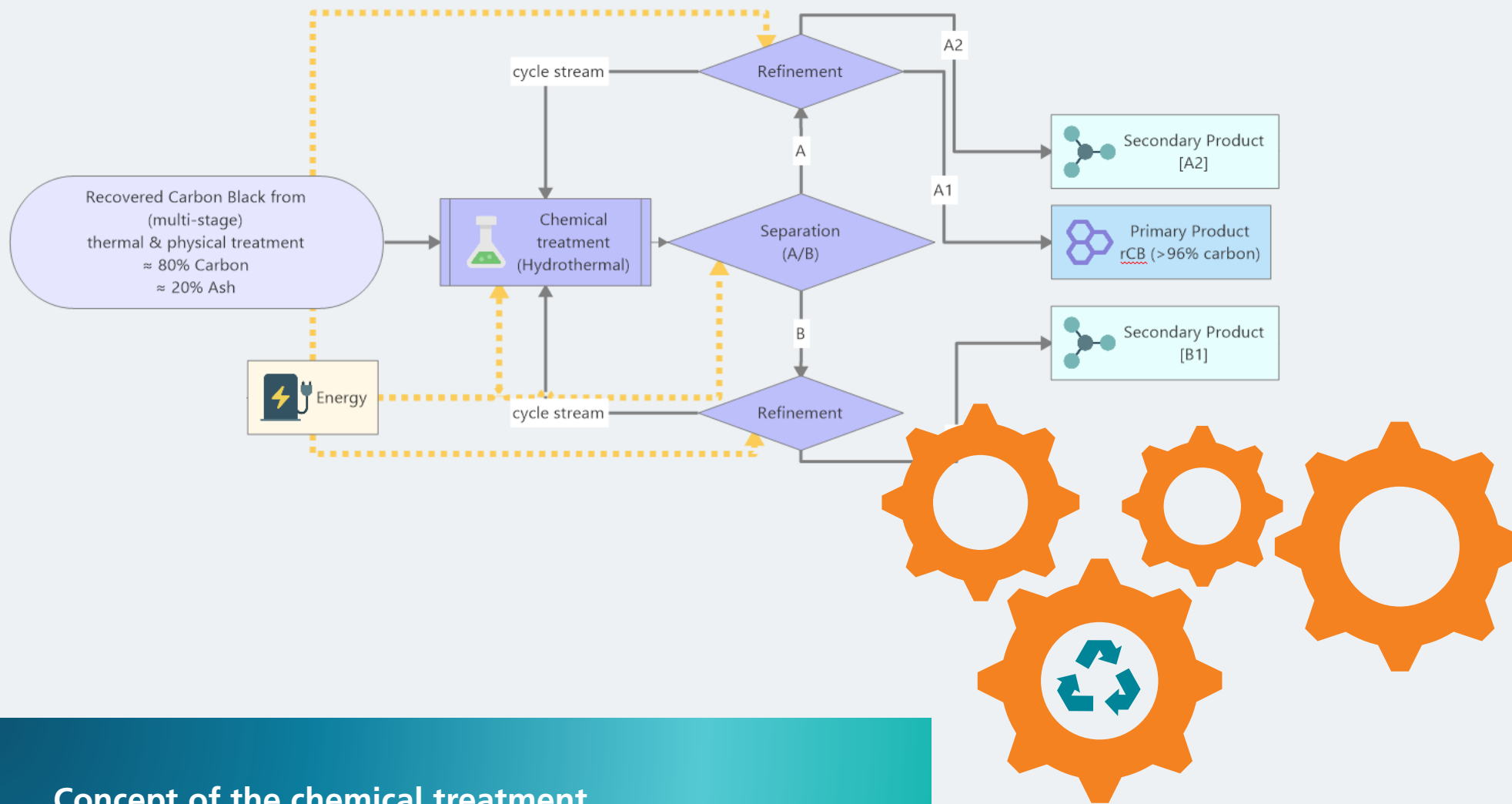


**granulated rCB
properties comparable
to CB**

required quality

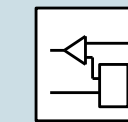
Physical and chemical treatment processes

Refining process for rCB



Concept of the chemical treatment

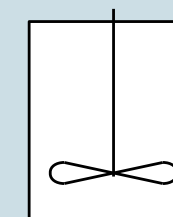
Process & Plant design



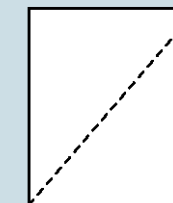
Plant Design



Control & Measurement



Mixing & Reactor Design



Separation & Membranes

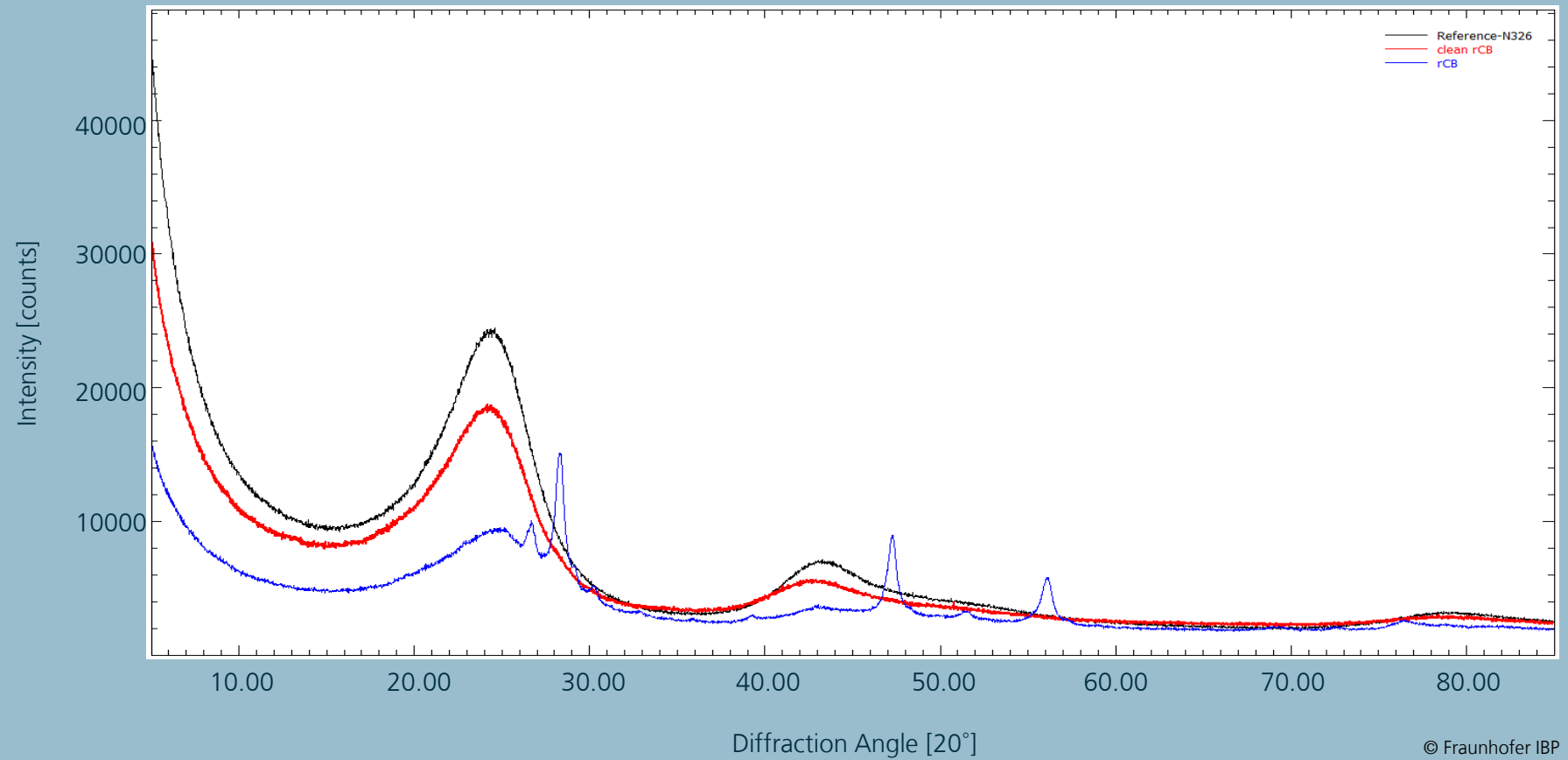


Materials (e.g. stainless steel etc.)

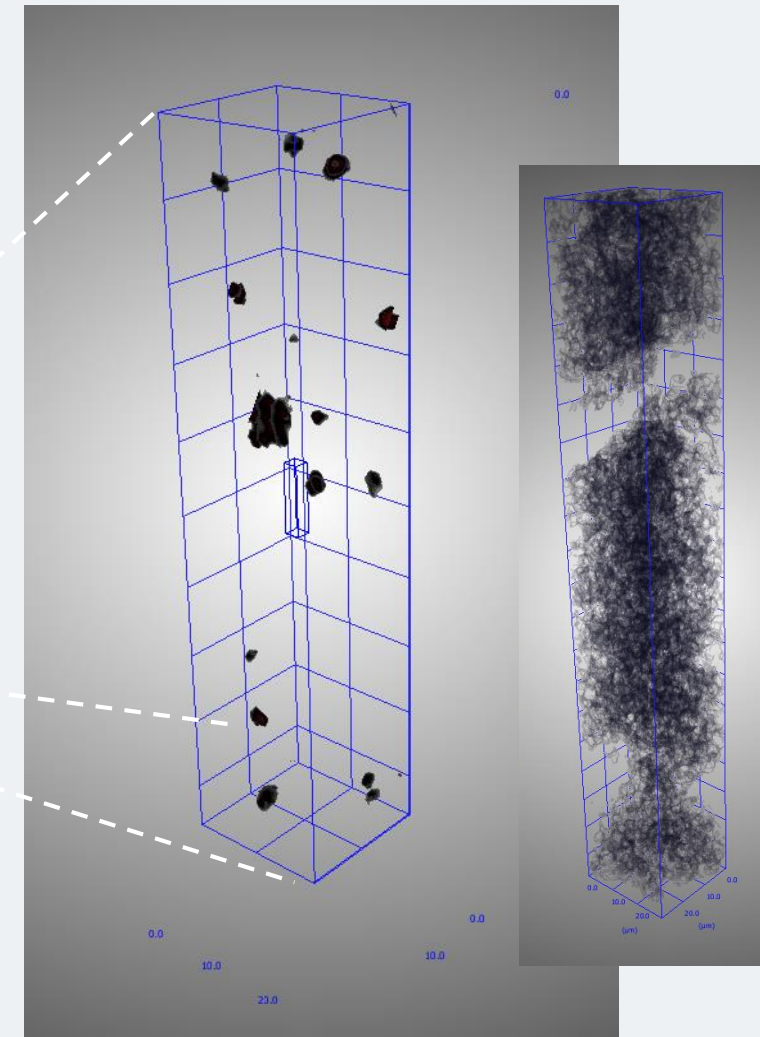
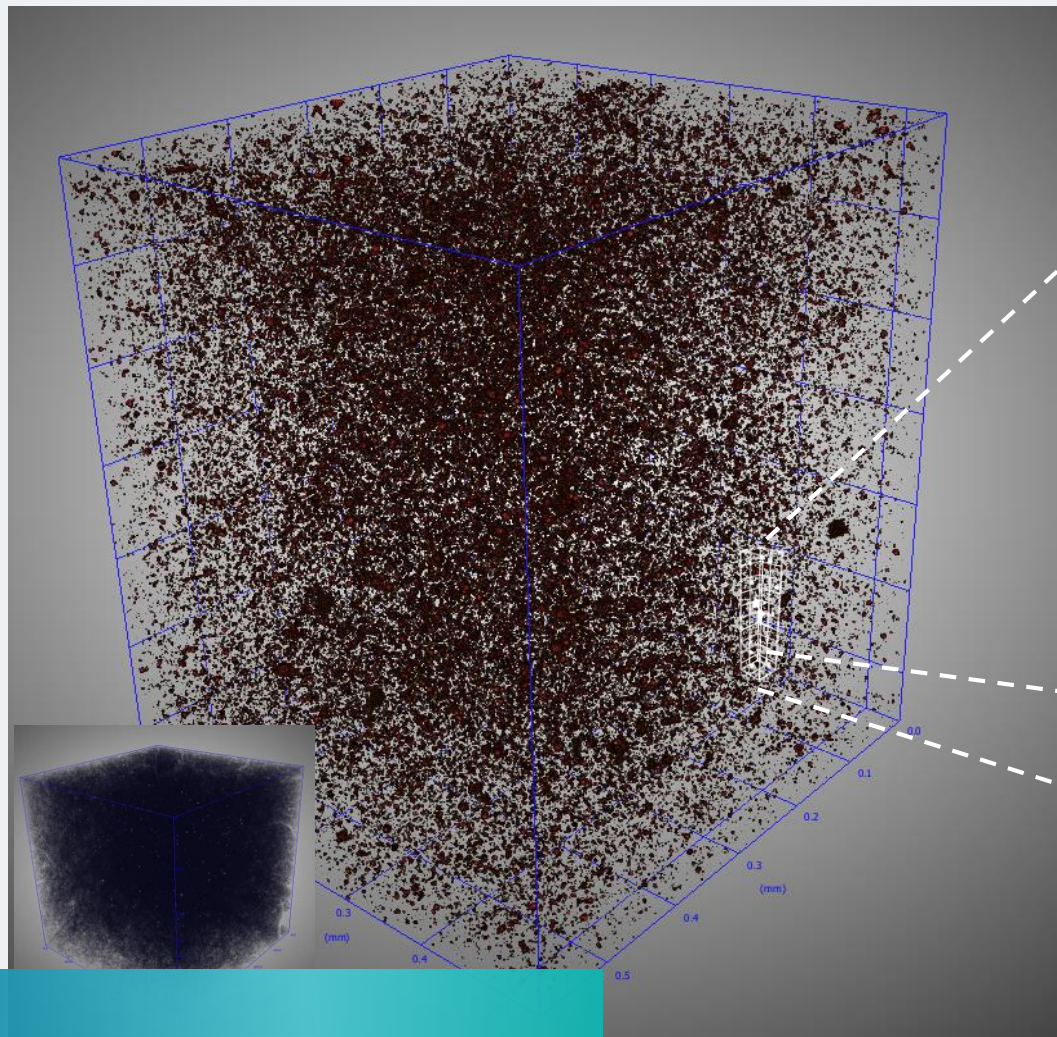
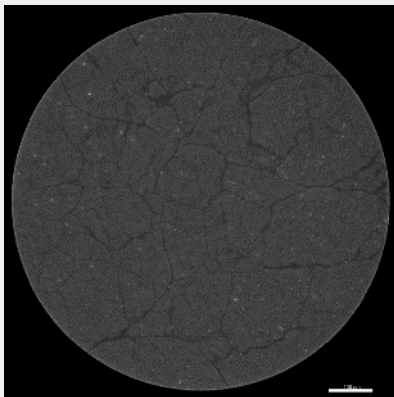
Reference
pure Carbon Black

Recovered
Carbon Black

Clean Recovered
Carbon Black



Quality Evaluation



CT scan | cleaned rCB
Agglomerates & particle morphology | homogeneous

CT resolution 0,5 μm

Images: © Fraunhofer IBP

Images: © Fraunhofer IBP

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